



## MOLDED PULP ENGINEERING

### DESIGN CRITERIA:

- Part envelope max. 600 mm (23.62") x 800 mm (31.5") x 150 mm (5.9")
- Cavity mold draft: 7 degrees draft max., short wall draft could be 5 degrees.
- Living hinges can be designed in
- Apertures/holes on horizontal surfaces only
- Radius - no less than 3 mm (0.12")
- Overfill areas - steep valleys and troughs.
- Wall thickness - 0.8 mm (0.0314") to 1.2 mm (0.0472") max.